

Date: Tuesday, 1/16/2007 11:33:24 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER
Job Number	: 30290		
Estimate Number	: 10752		
P.O. Number	: N/A	Part Number	: D32751
This Issue	: 1/16/2007 S.O. No. : N/A	Drawing Number	: D3275 REV A1
Prsh Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A1
Previous Run	: 29567	Material	: N/A
Written By	: <u>W</u>	Due Date	: 1/30/2007 Qty: 200 Um: Each
Checked & Approved By	: <u>SJ</u> 07.01.16		
Comment	: Est Rev:A 04.10.19 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T03125W058	ALUM. SEAMLESS TUBE	
		Comment: Qty.: 0.2799 f(s)/Unit Total : 55.9860 f(s) Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) Ø0.313" x 0.058" wall (M6061T6T0.3125W.058)! Identify as D3275-1 Batch: <u>M101938</u>	<u>07/02/13</u> 207
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL	<u>07/02/13</u> 207
		1-Turn as per Folio FA469 and Dwg D3275	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>07/02/13</u> 207
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>07/02/13</u> 207
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Box 08/21/14 207 R</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LJ Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



207

Comment: FINAL INSPECTION/W/O RELEASE

1/07/02/14

Job Completion



1/07/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30290
Description: Crossbolt Spacer	Part Number:	D3275-1
Inspection Dwg: D3275 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

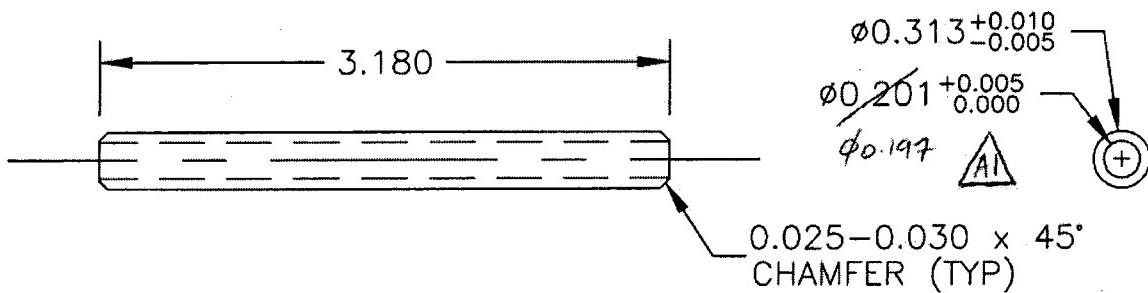
X First Article Prototype

Measured by:	<i>JMK</i>	Audited by:	<i>JF</i>	Prototype Approval:	N/A
Date:	07/02/13	Date:	07/02/13	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.19	New Issue	KJ/JLM	
B	06.03.09	Dimension Ø0.197 was Ø0.201	KJ/JLM	

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. REV. A D3275 SHEET 1 OF 1
DATE		TITLE SCALE 04.03.10 CROSS BOLT SPACER 1:1
A	04.03.10	NEW ISSUE
A1	04.10.19	CHANGE MATERL SPEC

RELEASED
04.06.22**D3275-1 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R) M6061T6TO.313W.058 A1
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WORK ORDER
30290

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